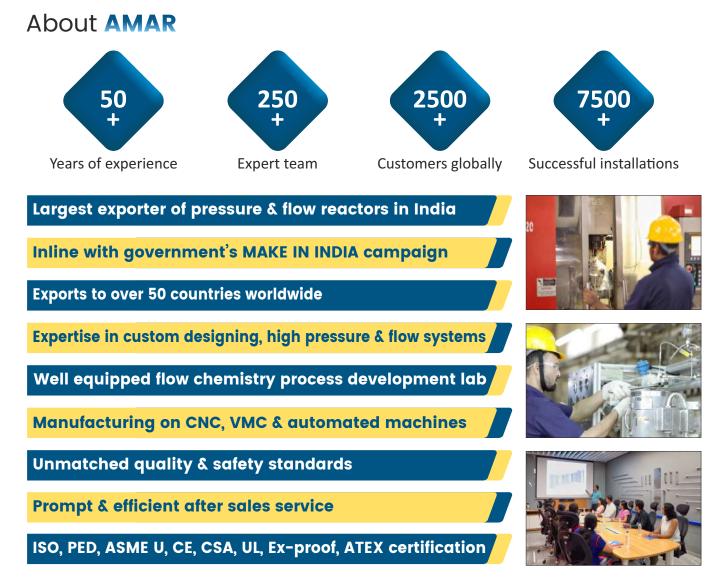








# **PRESSURE** and **FLOW** Reactors



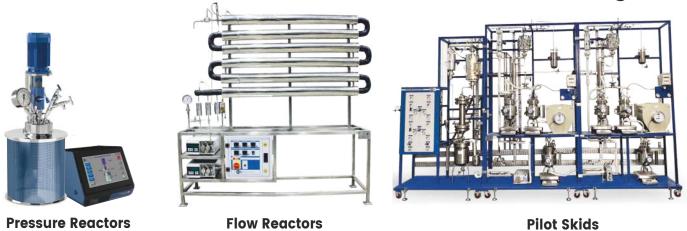
# Our **VISION**

To be a globally leading provider of innovative, cutting edge products and services, thus empowering clients to achieve enhanced efficiencies, sustainability and technological advancement.



# Our **USP**

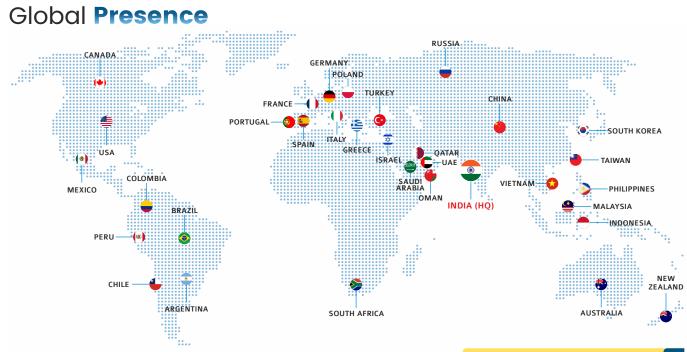




Your one-stop-shop for reaction requirements with off-the-shelf products & tailor-made solutions. expertise of mechanical, chemical, instrumentation engineering & chemistry under one roof

### Flow chemistry process development lab







# Pressure Reactors & Systems

### STIRRED PRESSURE AUTOCLAVES



- Volume: 100mL to 100L
- Up to 350 bar @ 500°C
- SS-316, Hastelloy, Inconel, Monel, Titanium, Zirconium.
- PED / ASME U-Stamp, CE / CSA, Ex-proof / ATEX
- Programmable touch screen panel with SCADA software for data logging & wireless remote control.

### PLANT SCALE PRESSURE REACTORS



- Volume: 100L 1,000L
- Up to 100 bar @ 300°C.
- SS316, Hastelloy, Inconel, Monel, Titanium, Zirconium.
- High mass transfer gas induction / PBT impeller.
- Zero leakage magnetic coupling.
- PED / ASME U-Stamp certified.

### MULTIPLE PARALLEL REACTORS



- 4 or 6 parallel reactors with overhead stirring.
- Volume: 100mL 2L
- Up to 350 bar @ 500°C.
- SS316, Hastelloy, Monel, Inconel, Titanium, Zirconium.
- Fully automated with SCADA software.
- React-7, 25mL x 7 nos. bottom stirred parallel reactors.
- For high throughput screening.

### PRESSURE VESSELS / HYDROTHERMAL AUTOCLAVES



- Volume: 25mL 1,000L
- Up to 700 bar & 600°C.
- SS316, Hastelloy, Monel, Inconel, Titanium, Zirconium.
- PED / ASME U-Stamp, CE / CSA, Ex-proof / ATEX.
- 25mL to 750mL acid digestion bombs.
- Applications: Gas / liquid storage, charging, separation & collection, gas hydrate formation, hydrogen induced disbonding tests, soaking of precious stones, etc.

# **Pressure Reactors & Systems**



### SUPERCRITICAL FLUID (CO<sub>2</sub>) EXTRACTION



- Volume: 100mL 1,000L
- Up to 700 bar.
- Feed capacity of 0.24 to 2,400 Kg/day.
- For extraction of herbs, spices, essential oils, oleoresins.
- For extraction of flavours, fragrance & colours.
- Decaffeination of tea & coffee.
- Textile dyeing of fabrics, drying of aerogels.
- Synthesis of nano particles

### **HPHT CORROSION TESTING**



- Volume: 500mL 100L
- Up to 350 bar & 600 °C.
- Material: SS316, Hastelloy C, Inconel, Titanium
- For static, dynamic, recirculating loop & electrochemical corrosion studies.



- For reactor volume: 50mL to 10,000L
- For full vacuum to 700 bar pressure.
- For high vacuum distillation in round bottom flask.
- Material: SS316, Hastelloy C, Inconel, etc.
- Mixer / agitators with inline motor & coupling.
- High torque coupling up to 1000 Nm.

### AGITATED NUTSCHE FILTER & DRYER



- Design temperature : 20°C to 150°C.
- Material: SS316, Hastelloy C.
- 0.005 m<sup>2</sup> to 0.5 m<sup>2</sup> filtration area.



# Flow Reactors & Systems

### LabFLO<sup>™</sup> REACTOR



- 1mL micromixer + 10mL residence coil
- Flow rates up to 6 LPH
- Up to 50 bar & -50°C to 350°C.
- Material: SS316 / Hastelloy C.
- Screening tool for continuous flow feasibility studies
- Suitable for reaction of miscible, immiscible liquids & gases

### MicroFLO<sup>™</sup> REACTOR



- Volume: 5mL to 2L
- Flow rates up to 100 LPH
- Up to 100 bar & -50°C to 350°C.
- Material: SS316 / Hastelloy C.
- 3D printed microreactors.
- Ideal for fast liquid-liquid reactions with high exothermicity.

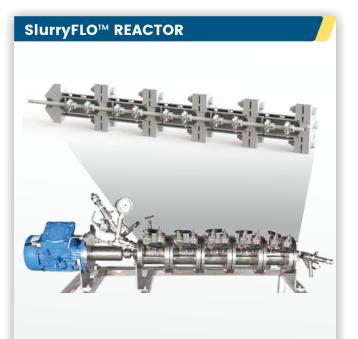


# COFLO<sup>M</sup> REACTOR - STATIC MIXERS

- Static mixer elements for better mixing in tube with high heat transfer.
- Volume: 50mL 1,000L
- Flow rates up to 10,000 LPH
- Up to 100 bar & -50°C to 350°C.
- Material: SS316, Hastelloy C.
- Ideal for pilot to plant scale liquid-liquid, gas liquid & slurry applications.

# Flow Reactors & Systems





- Volume: 250mL to 50L
- Up to 100 bar & -30°C to 250°C.
- Material: SS316, Hastelloy C.
- Multiple agitated cells connected in series.
- Each cell temperature control and sampling.
- Ideal for slurries, hydrogenation, crystallisation &
- reactions with high residence times.

### **CONTINUOUS STIRRED TANK REACTOR**



- Volume: 100mL to 1,000L
- Up to 350 bar @ 500°C.
- SS316, Hastelloy C.
- Single or multiple reactors connected in series.
- Ideal for slurries, hydrogenation, etc.



- Volume: 250mL to 50L
- Flow Rates: Up to 300 LPH
- Pressures: Up to 350 bar
- Temperature: -30°C to 350°C
- Materials: SS316, Hastelloy C, etc.
- Applications: Reactions involving slurries, viscous fluids, gas-liquid-solid contacting, fast exothermic reactions, long residence time reactions and continuous crystallizations



- Volume: 12mL to 200mL microchannel reactors
- Flow Rates: Up to 20 LPH
- Pressures: Up to 20 bar
- Temperature: -20°C to 200°C
- Material: SS316, Hastelloy C & Glass
- Variable wavelength LED Light Source
- Applications: Photo halogenations, Photo alkylation, Photo-oxidation, etc.



# Flow Reactors & Systems

### FIXED & FLUIDIZED BED REACTOR



- Volume : 10mL to 100L
- Up to 350 bar & 1100°C
- Solid feed: Batch / continuous
- Material: SS316, Hastelloy C, Inconel, etc.
- Application: Catalyst screening, biomass gasification, hydrogenation, coal to syngas production, pyrolysis reactions, fischer-Tropsch process, vapor phase reactions, liquefaction reactions, hydrocracking, etc.



- Flow rates: Range from 1mL/min up to 100LPH
- Pressures: Up to 100 bar
- Temperature: Up to 350°C
- Material: SS316, Hastelloy C
- Controlled dosing/pumping of any type of liquid or slurry
- Accurate flow control without controllers on the liquid lines
- Operated by controlled gas flow



- Single fluid closed loop circulators: -90 °C to 250 °C.
- Heating cooling circulators: -70 °C to 175 °C.
- High temperature circulators: Ambient to 350 °C.
- Chillers: Up to -15 °C.
- CE marked units & NATURA refrigerant optional
- With accurate programmable temperature controller & touch panel

### **NANOMAKE**<sup>TM</sup>





- Microfluidic platform for nanoformulations
- Flow rates:  $100\mu$ L/min to 50mL/min
- No. of pumps (precursor): 3
- Single-use and multi-use microreactor with different internal volumes
- Nanomaterial synthesis: Lipid, Polymer, Metal

# Thinking FLOW ? Think AMAR !

Your-One-Stop-Shop for flow chemistry from Concept-to-commercialization



### Lab facility

State of the art flow chemistry process development lab with wide choice of indigenous flow reactors, pumps & utilities.
In-house analytical facilities.

### **Services offered**

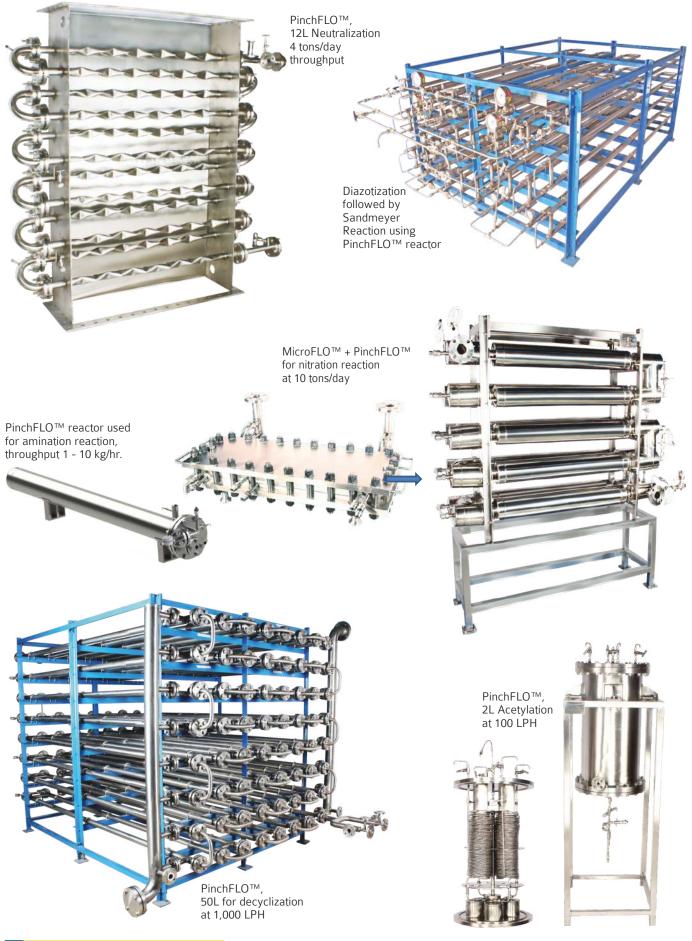
- Proof of concept studies from batch to flow
- Project based process optimization
- Flow process development up to commercial scale

Nitration Amination Hydrogenation Oxidation Hydro-cracking Crystallization Acylation Halogenation Esterification Azo coupling Alkylation Sulfonation Acetylation Cyclization Neutralization Pyrolysis Methylation Ozonolysis Lithiation Biomass gasification Sulfoxidation Fischer-Tropsch Grignard Amoxidation Diazotization Liquefaction



# **Scaled-up Flow Reactors**

Amar has expertise to design, manufacture & integrate commercial flow reactor systems with pumps, accessories, utilities, automation on a common skid up to 10,000 LPH for various applications.



# **Customised Flow Reactor Systems**



Complete turn-key solutions from lab to plant scale can be offered with desired design, safety & hazardous area certification.





Hybrid pilot scale setup for Saponification using 2.5L VishwaFLO™ & PinchFLO™ reactors





Multi tubular high pressure fixed bed catalytic parallel reactor system



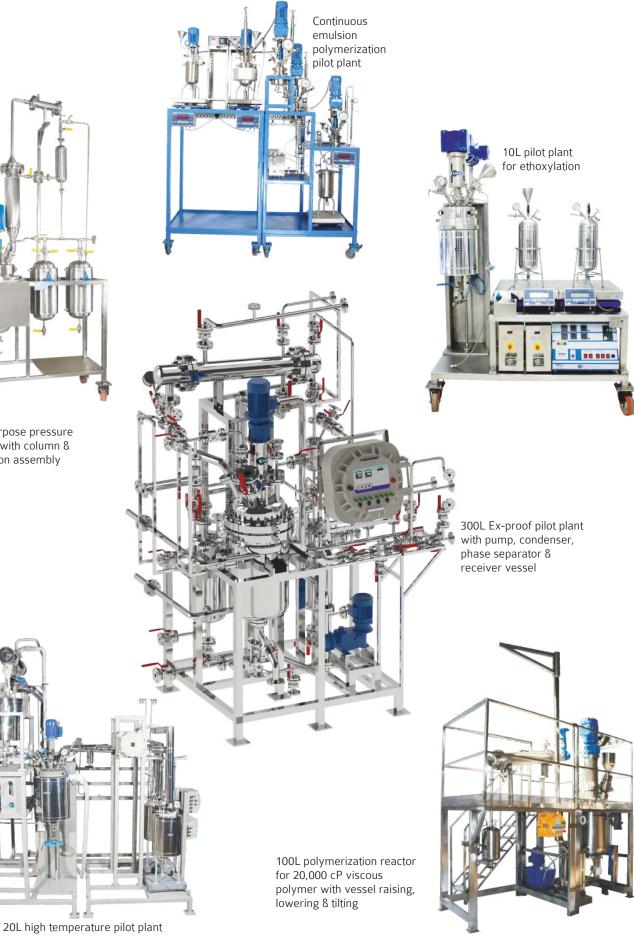


# **High Pressure Customized Systems**

Amar has expertise to design, manufacture & integrate customised high pressure reactor systems with all accessories, utilities, automation on a common skid for various applications.



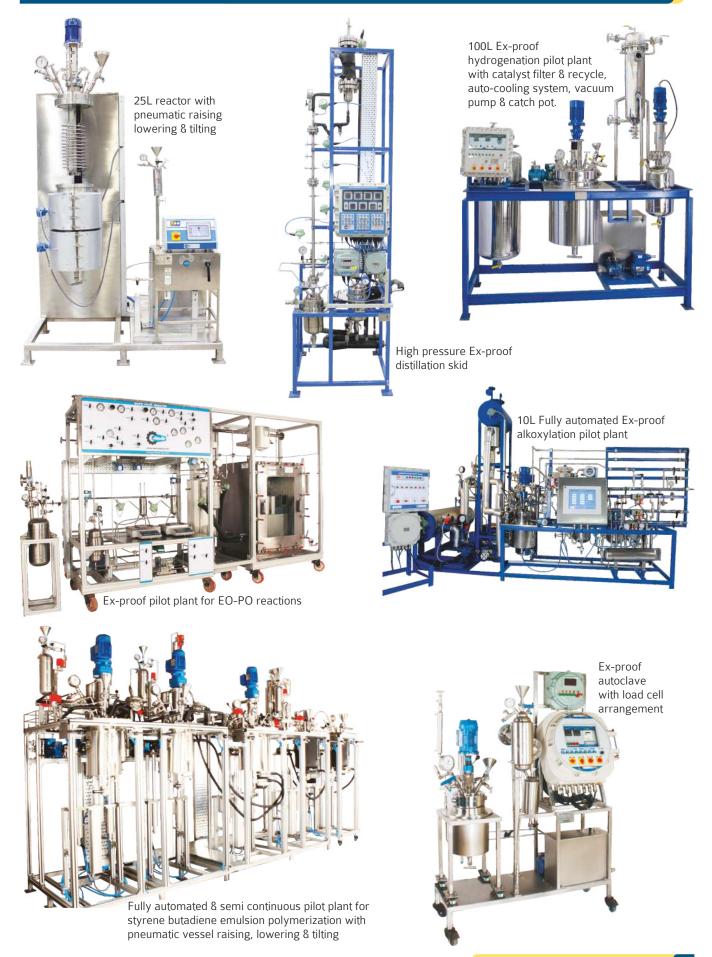
Multipurpose pressure reactor with column & distillation assembly



# Automated & Ex-proof Pilot Plants



Complete turn-key solutions can be offered for lab to plant scale with desired design, safety & hazardous area certification.





# **Our Valued Clientele**



# **Our Valued Clientele**





# **Client Testimonials**

"Product quality is very nice and available within committed time frame, All the Equipment received from Amar is very reliable in performance. Service from Amar is always appreciated. "Excellent service !!!!!!!!!"

Dr. Dahyabhai Tandel, Head Development Manager, Bayer Limited "We have been dealing with Amar Equipment for long time. Overall, I can say that Amar Equipment is a very Reliable, progressive and Innovative Equipment manufacturer and willing to make extra efforts to develop new design and also fairly economic in comparison to international manufacturers."

Dr. Chinmoy Nandi, V.P.-R&D, NOCIL LTD "The quality and performance of the supplied system is excellent and was delivered within the stipulated time frame. We have no hesitation recommending Amar as a quality supplier of high value orders."

Solvay Research and Innovation Center







# AMAR EQUIPMENT PVT. LTD.

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